



LAMINATION TOOLING

Serving the P.C. Industry Since 1977

Inspection of Slotted or Round Lamination Pins

You received two separate lamination bushing gages. One is for standard slotted bushings and one is for round .250" inside-diameter bushings. The two gages are designed to inspect bushings installed in plates and are both used the same way. These gages have two sections which are separated by an orange line. The first is the "GO" section. It is calibrated to pass freely through bushings that are in specification. The second is the "No-Go" section. It is calibrated just beyond the upper specification of the inside diameter of the bushing. (See the pictures on the following pages.)

- Step 1: Clean the bushing hole to be inspected thoroughly. Make sure there is no resin or other material in the bushing.
- Step 2: Insert lamination gage in the bushing. The gage should go into the bushing freely. If the gage does not go into the bushing hole, the bushing is damaged or has crushed and should be replaced. **DO NOT FORCE THE GAGE THROUGH THE BUSHINGS, THIS CAN DAMAGE THE GAGE.** There is an orange "No-Go" line on the gage. If the gage goes through the bushing beyond the "No-Go" line, the bushing hole is enlarged and the bushing should be replaced.



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